

Date: Tuesday, 29/04/2008 9:12:16 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER CUSHION		
Job Number	: 38865					
Estimate Number	: 12983					
P.O. Number	:			Part Number	: D3595063530	
This Issue	29/04/2008	S.O. No.	:	Drawing Number	: D3595 REV A	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	1 /	Type	SMALL /MED FAB	Drawing Revision	: A	
Previous Run	: 37970			Material	:	
Written By	:			Due Date	: 02/05/2008	
Checked & Approved By	: <u>JUL 08.4.29</u>			Qty:	50	Um: Each
Comment	: Est Rev:A New Issue 07-08-07 JLM Verified By:					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	-D3595 mNE0865125	Rubber Cushion (per sq ft)
		1.4
	Comment: Qty.: 0.0206 sf(s)/Unit Total : 1.0290 sf(s) Rubber Cushion (per sq ft) .125" thk Batch: <u>103838</u> <u>IR</u> <u>8-4-29</u>	
2.0	WATER JET	FLOW WATER JET
	Comment: FLOW WATER JET 1-Cut as per Dwg D3595 Dwg Rev: <u>A</u> <u>HB</u> <u>8-4-29</u> Prog Rev: <u>A</u>	
	2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK
		<u>8-28/04/08</u> <u>+68</u> <u>counts</u>
	Comment: SECOND CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>LG</u> <u>ml</u> <u>08 04 29</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/04/30 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



in 08/04/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

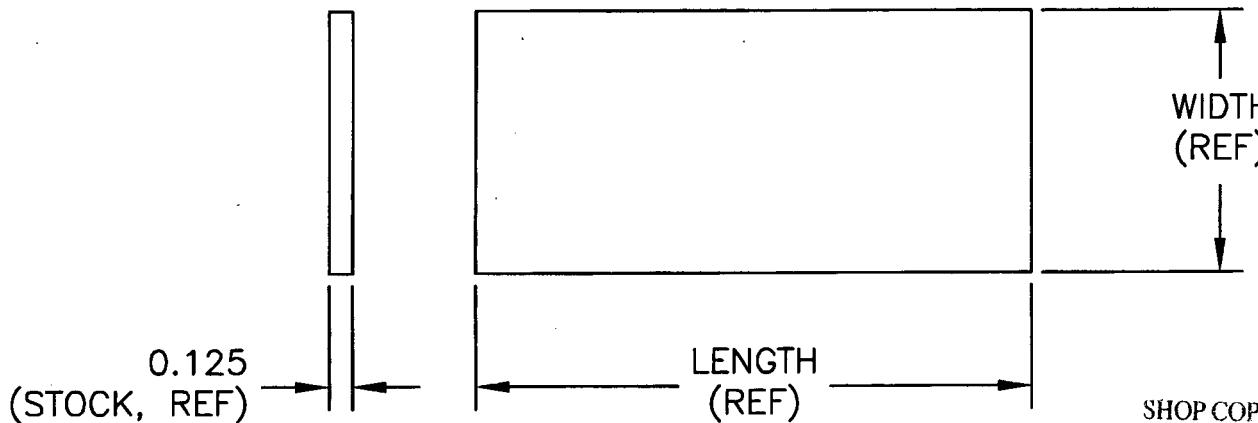
DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>TH</i>	APPROVED <i>TH</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
	A	07.02.07	NEW ISSUE

RELEASED

07.02.14 *TH*

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

A diagram showing the relationship between width and length in the specification code. It consists of two vertical lines with a bracket between them. The top line is labeled 'WIDTH' and the bottom line is labeled 'LENGTH'.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38865

EG: 0.75" x 4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK, 80 DUROMETER (REF DART SPEC. M-NE080-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD

Work Order: 38865

Description: RUBBER CUSHION

Part Number: D3595-063 530

Inspection Dwg: D3595 Rev: A

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FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:

NR

Audited by:

Protocols Appendix

- 1 -

8 - 4 = 4

21

1000

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	